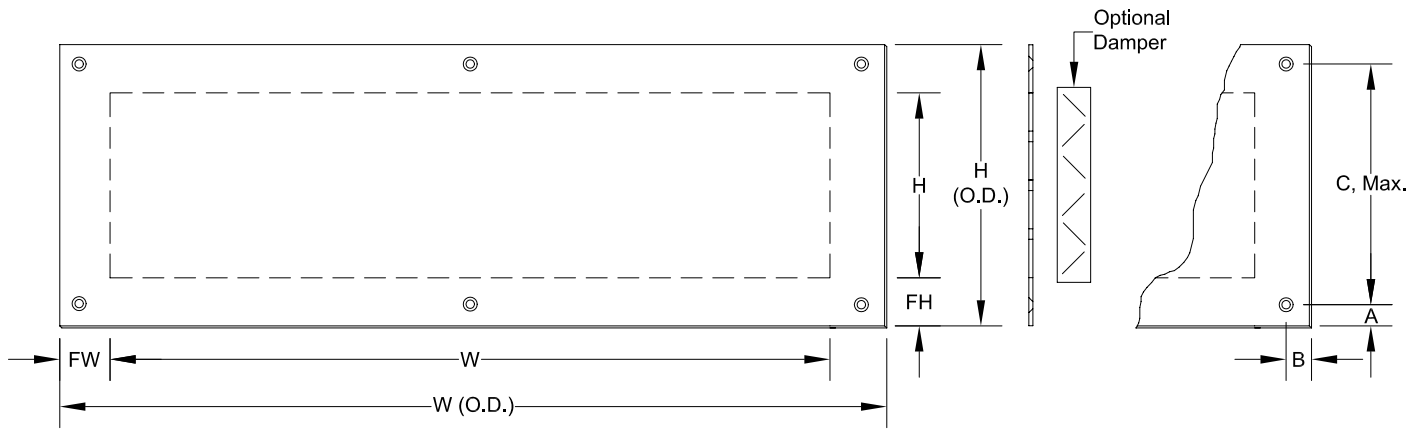


# PATTERN SR025 ARCHITECTURAL STAMPED GRILLE



## PATTERN SR025

1/4" ROUND HOLES, 3/8" O.C., STRAIGHT PATTERN

35% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	0.250	11	4.000	21	7.750	31	11.500	41	15.250
2	0.625	12	4.375	22	8.125	32	11.875	42	15.625
3	1.000	13	4.750	23	8.500	33	12.250	43	16.000
4	1.375	14	5.125	24	8.875	34	12.625	44	16.375
5	1.750	15	5.500	25	9.250	35	13.000	45	16.750
6	2.125	16	5.875	26	9.625	36	13.375	46	17.125
7	2.500	17	6.250	27	10.000	37	13.750	47	17.500
8	2.875	18	6.625	28	10.375	38	14.125	48	17.875
9	3.250	19	7.000	29	10.750	39	14.500	49	18.250
10	3.625	20	7.375	30	11.125	40	14.875	50	18.625

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

**SCREW SIZE:**  #8 x 1",  #10 x 1-1/2",  Other \_\_\_\_\_  
**HEAD STYLE:**  Flat Head Phillips  Flat Head Slotted  Pan Head Phillips  Other \_\_\_\_\_  
**SCREW MATERIAL:**  Steel  Stainless  Brass  Bronze **SCREW FINISH:**  Mill  Mill, Lacquered  As Grille  Painted  Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.  
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

<b>Project</b>		<b>Location</b>	
<b>Engineer</b>		<b>Dwg. No.</b>	<b>SD-SR025</b>
<b>Architect</b>		<b>Date</b>	<b>04/09</b>
<b>Contractor</b>			



**KEES INCORPORATED**  
 400 S. Industrial Dr.  
 Elkhart Lake, WI 53020  
 Phone: (920) 876-3391  
 Fax: (920) 876-3065  
 Website: www.kees.com

**PATTERN SR025**

1/4" ROUND HOLES, 3/8" O.C., STRAIGHT PATTERN

35% OPEN

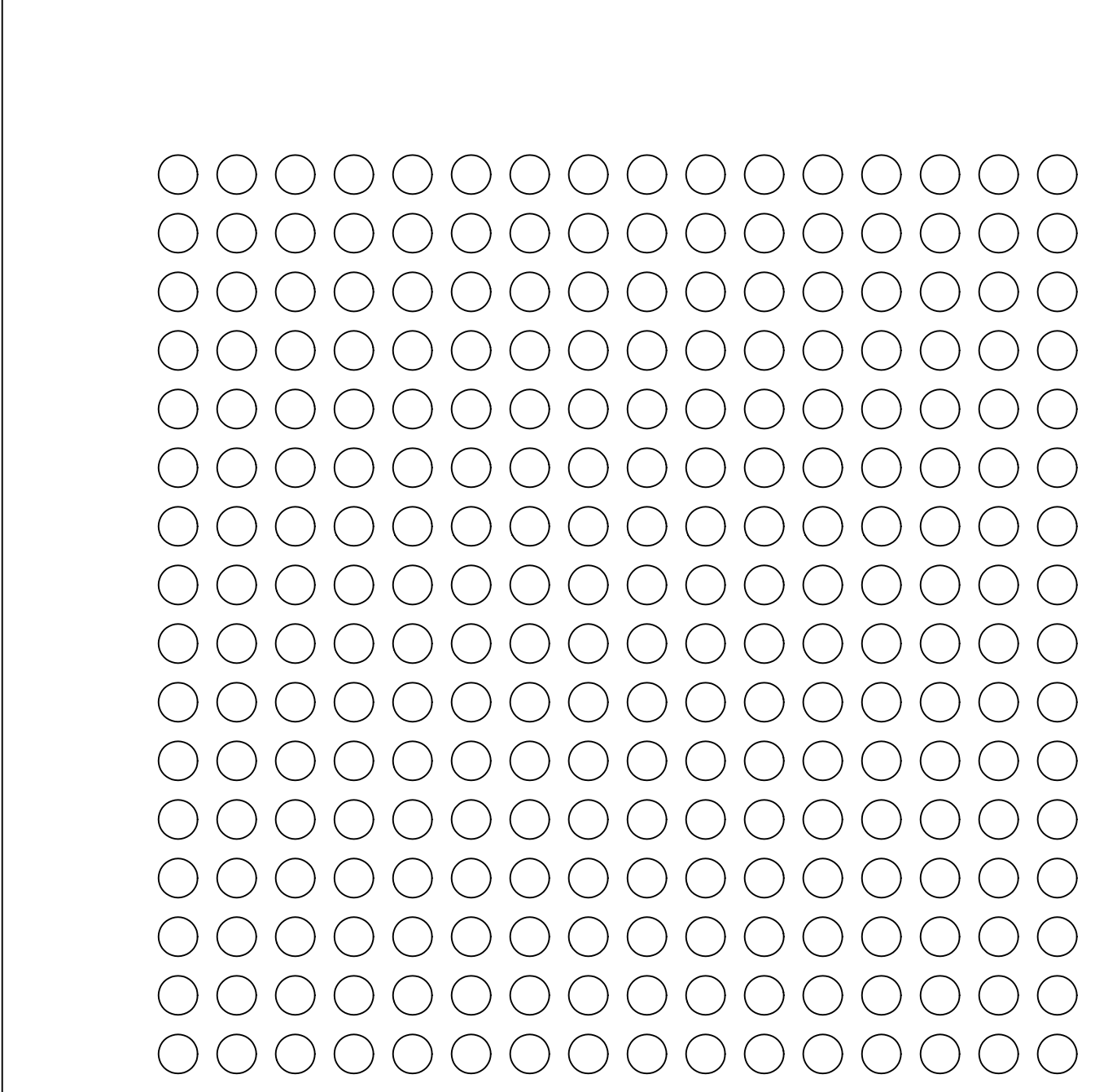
NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
51	19.000	106	39.625	161	60.250	216	80.875	271	101.500
52	19.375	107	40.000	162	60.625	217	81.250	272	101.875
53	19.750	108	40.375	163	61.000	218	81.625	273	102.250
54	20.125	109	40.750	164	61.375	219	82.000	274	102.625
55	20.500	110	41.125	165	61.750	220	82.375	275	103.000
56	20.875	111	41.500	166	62.125	221	82.750	276	103.375
57	21.250	112	41.875	167	62.500	222	83.125	277	103.750
58	21.625	113	42.250	168	62.875	223	83.500	278	104.125
59	22.000	114	42.625	169	63.250	224	83.875	279	104.500
60	22.375	115	43.000	170	63.625	225	84.250	280	104.875
61	22.750	116	43.375	171	64.000	226	84.625	281	105.250
62	23.125	117	43.750	172	64.375	227	85.000	282	105.625
63	23.500	118	44.125	173	64.750	228	85.375	283	106.000
64	23.875	119	44.500	174	65.125	229	85.750	284	106.375
65	24.250	120	44.875	175	65.500	230	86.125	285	106.750
66	24.625	121	45.250	176	65.875	231	86.500	286	107.125
67	25.000	122	45.625	177	66.250	232	86.875	287	107.500
68	25.375	123	46.000	178	66.625	233	87.250	288	107.875
69	25.750	124	46.375	179	67.000	234	87.625	289	108.250
70	26.125	125	46.750	180	67.375	235	88.000	290	108.625
71	26.500	126	47.125	181	67.750	236	88.375	291	109.000
72	26.875	127	47.500	182	68.125	237	88.750	292	109.375
73	27.250	128	47.875	183	68.500	238	89.125	293	109.750
74	27.625	129	48.250	184	68.875	239	89.500	294	110.125
75	28.000	130	48.625	185	69.250	240	89.875	295	110.500
76	28.375	131	49.000	186	69.625	241	90.250	296	110.875
77	28.750	132	49.375	187	70.000	242	90.625	297	111.250
78	29.125	133	49.750	188	70.375	243	91.000	298	111.625
79	29.500	134	50.125	189	70.750	244	91.375	299	112.000
80	29.875	135	50.500	190	71.125	245	91.750	300	112.375
81	30.250	136	50.875	191	71.500	246	92.125	301	112.750
82	30.625	137	51.250	192	71.875	247	92.500	302	113.125
83	31.000	138	51.625	193	72.250	248	92.875	303	113.500
84	31.375	139	52.000	194	72.625	249	93.250	304	113.875
85	31.750	140	52.375	195	73.000	250	93.625	305	114.250
86	32.125	141	52.750	196	73.375	251	94.000	306	114.625
87	32.500	142	53.125	197	73.750	252	94.375	307	115.000
88	32.875	143	53.500	198	74.125	253	94.750	308	115.375
89	33.250	144	53.875	199	74.500	254	95.125	309	115.750
90	33.625	145	54.250	200	74.875	255	95.500	310	116.125
91	34.000	146	54.625	201	75.250	256	95.875	311	116.500
92	34.375	147	55.000	202	75.625	257	96.250	312	116.875
93	34.750	148	55.375	203	76.000	258	96.625	313	117.250
94	35.125	149	55.750	204	76.375	259	97.000	314	117.625
95	35.500	150	56.125	205	76.750	260	97.375	315	118.000
96	35.875	151	56.500	206	77.125	261	97.750	316	118.375
97	36.250	152	56.875	207	77.500	262	98.125	317	118.750
98	36.625	153	57.250	208	77.875	263	98.500	318	119.125
99	37.000	154	57.625	209	78.250	264	98.875	319	119.500
100	37.375	155	58.000	210	78.625	265	99.250		
101	37.750	156	58.375	211	79.000	266	99.625		
102	38.125	157	58.750	212	79.375	267	100.000		
103	38.500	158	59.125	213	79.750	268	100.375		
104	38.875	159	59.500	214	80.125	269	100.750		
105	39.250	160	59.875	215	80.500	270	101.125		



**KEES INCORPORATED**  
 400 S. Industrial Dr.  
 Elkhart Lake, WI 53020

Phone: (920) 876-3391  
 Fax: (920) 876-3065  
 Website: www.kees.com

**DECORATIVE STAMPED GRILLE HOLE PATTERN**  
**PATTERN SR025 - ROUND, STRAIGHT**  
**FULL SCALE**



**KEES INCORPORATED**  
400 S. Industrial Dr.  
Elkhart Lake, WI 53020

Phone: (920) 876-3391  
Fax: (920) 876-3065  
Website: [www.kees.com](http://www.kees.com)