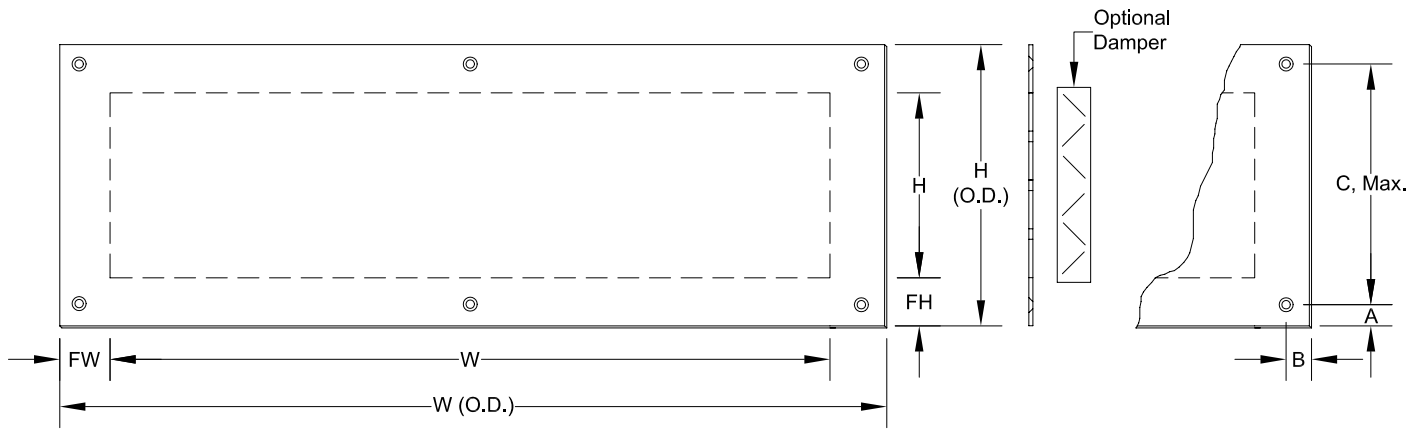


PATTERN SQ100 ARCHITECTURAL STAMPED GRILLE



PATTERN SQ100

1" SQUARE LINK

38% OPEN

NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES
1	1.000	11	12.870	21	24.740	31	36.610	41	48.480
2	2.187	12	14.057	22	25.927	32	37.797	42	49.667
3	3.374	13	15.244	23	27.114	33	38.984	43	50.854
4	4.561	14	16.431	24	28.301	34	40.171	44	52.041
5	5.748	15	17.618	25	29.488	35	41.358	45	53.228
6	6.935	16	18.805	26	30.675	36	42.545	46	54.415
7	8.122	17	19.992	27	31.862	37	43.732	47	55.602
8	9.309	18	21.179	28	33.049	38	44.919	48	56.789
9	10.496	19	22.366	29	34.236	39	46.106	49	57.976
10	11.683	20	23.553	30	35.423	40	47.293	50	59.163

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-SQ100
Architect		Date	04/09
Contractor			



KEES INCORPORATED
 400 S. Industrial Dr.
 Elkhart Lake, WI 53020
 Phone: (920) 876-3391
 Fax: (920) 876-3065
 Website: www.kees.com

PATTERN SQ100

1" SQUARE LINK

38% OPEN

NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES	NO. OF PATTERNS	W or H INCHES
51	60.350	61	72.220	71	84.090	81	95.960	91	107.830
52	61.537	62	73.407	72	85.277	82	97.147	92	109.017
53	62.724	63	74.594	73	86.464	83	98.334	93	110.204
54	63.911	64	75.781	74	87.651	84	99.521	94	111.391
55	65.098	65	76.968	75	88.838	85	100.708	95	112.578
56	66.285	66	78.155	76	90.025	86	101.895	96	113.765
57	67.472	67	79.342	77	91.212	87	103.082	97	114.952
58	68.659	68	80.529	78	92.399	88	104.269	98	116.139
59	69.846	69	81.716	79	93.586	89	105.456	99	117.326
60	71.033	70	82.903	80	94.773	90	106.643	100	118.513



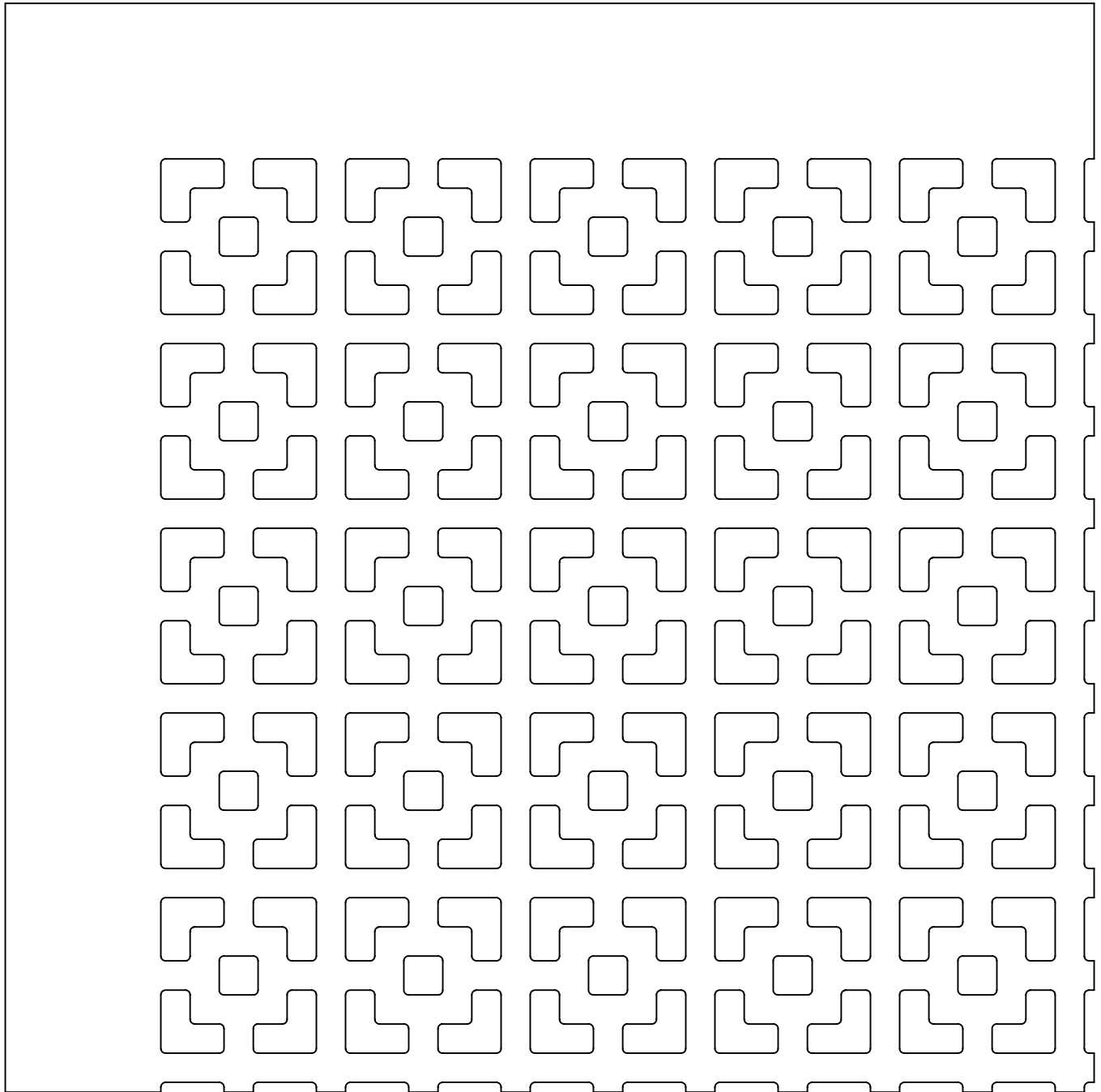
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DECORATIVE STAMPED GRILLE HOLE PATTERN

PATTERN SQ100 - SQUARE LINK

FULL SCALE



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