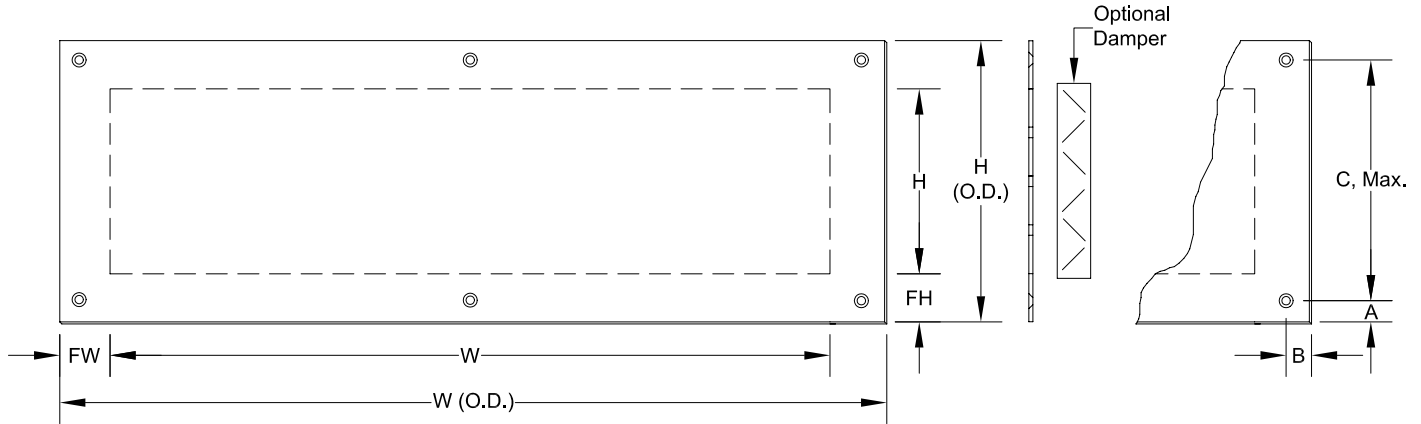


PATTERN DI075 ARCHITECTURAL STAMPED GRILLE



PATTERN DI075

3/4" DIAMOND or CAMELOT

56% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	1.061	16	22.271	31	43.481	46	64.691	61	85.901	76	107.111
2	2.475	17	23.685	32	44.895	47	66.105	62	87.315	77	108.525
3	3.889	18	25.099	33	46.309	48	67.519	63	88.729	78	109.939
4	5.303	19	26.513	34	47.723	49	68.933	64	90.143	79	111.353
5	6.717	20	27.927	35	49.137	50	70.347	65	91.557	80	112.767
6	8.131	21	29.341	36	50.551	51	71.761	66	92.971	81	114.181
7	9.545	22	30.755	37	51.965	52	73.175	67	94.385	82	115.595
8	10.959	23	32.169	38	53.379	53	74.589	68	95.799	83	117.009
9	12.373	24	33.583	39	54.793	54	76.003	69	97.213	84	118.423
10	13.787	25	34.997	40	56.207	55	77.417	70	98.627		
11	15.201	26	36.411	41	57.621	56	78.831	71	100.041		
12	16.615	27	37.825	42	59.035	57	80.245	72	101.455		
13	18.029	28	39.239	43	60.449	58	81.659	73	102.869		
14	19.443	29	40.653	44	61.863	59	83.073	74	104.283		
15	20.857	30	42.067	45	63.277	60	84.487	75	105.697		

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

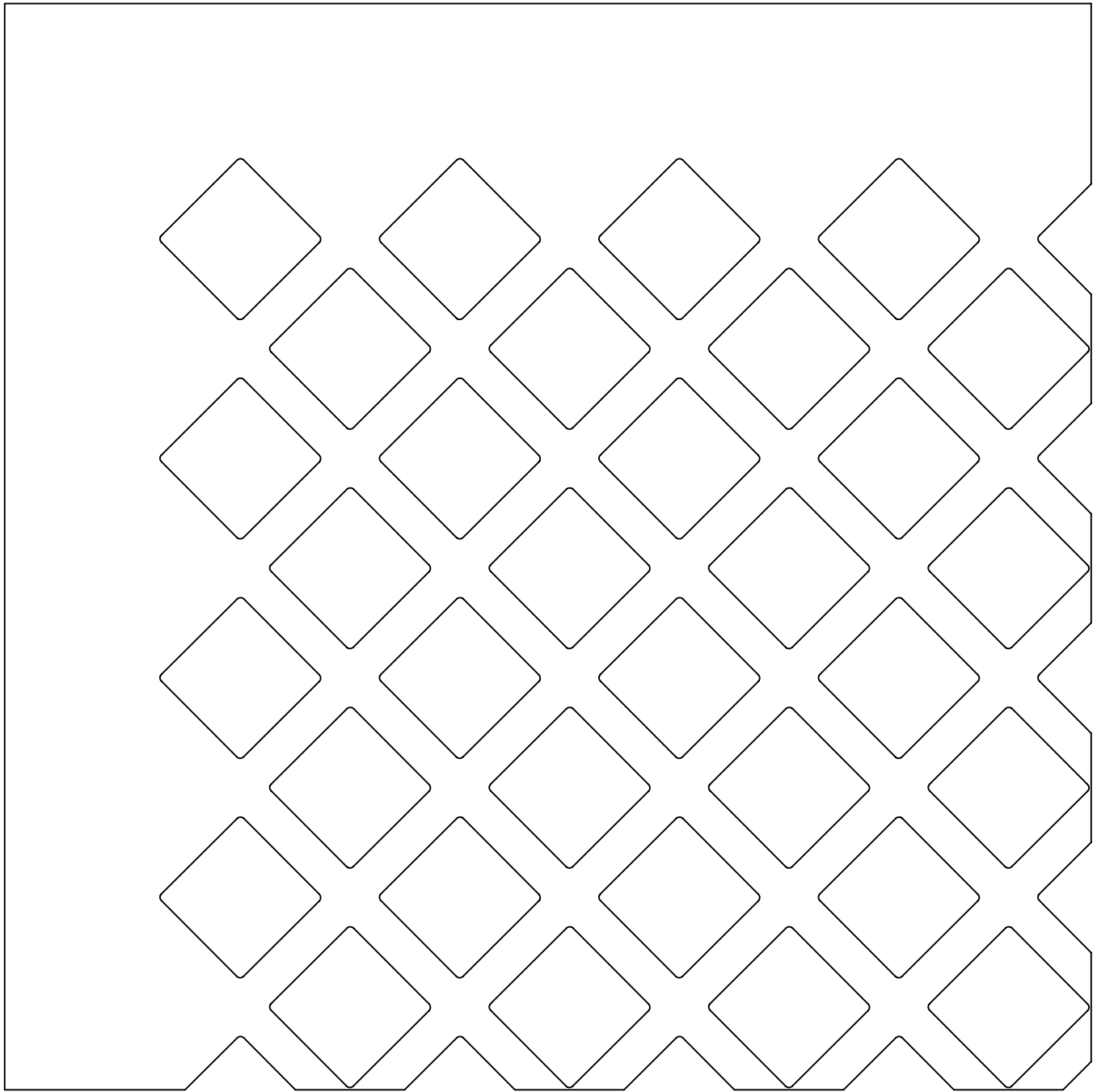
Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B		C	No. Holes				

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project	Location		KEES INCORPORATED 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com
Engineer			
Architect	Dwg. No. SD-DI075		
Contractor	Date 04/09		

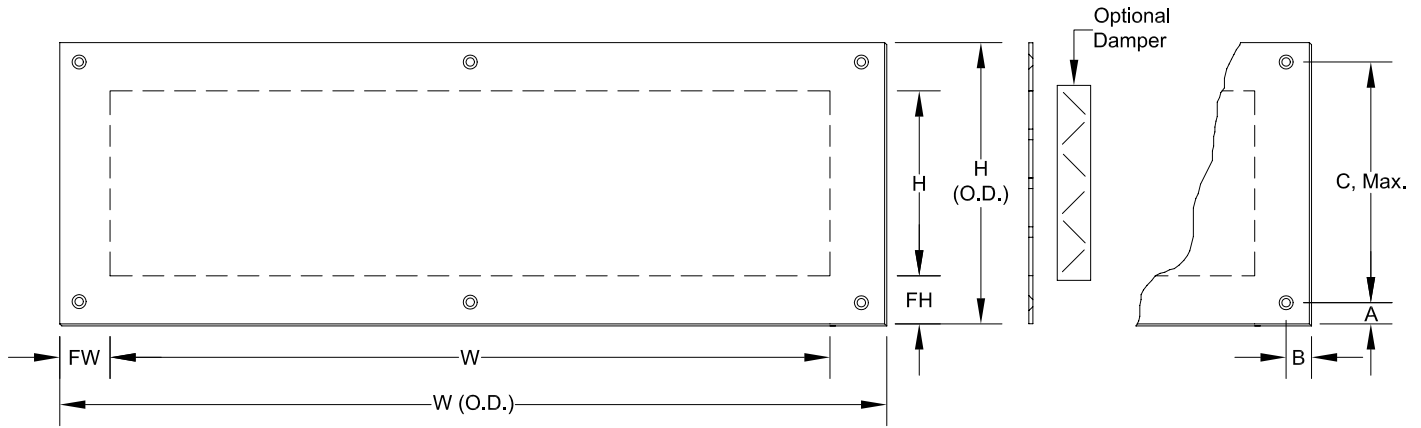
**DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI075 - DIAMOND or CAMELOT
FULL SCALE**



KEES INCORPORATED
400 S. Industrial Dr.
Elkhart Lake, WI 53020

Phone: (920) 876-3391
Fax: (920) 876-3065
Website: www.kees.com

PATTERN DI075P ARCHITECTURAL STAMPED GRILLE



PATTERN DI075P

3/4" DIAMOND or CAMELOT WITH PARTIAL HOLES

56% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	1.414	16	22.624	31	43.834	46	65.044	61	86.254	76	107.464
2	2.828	17	24.038	32	45.248	47	66.458	62	87.668	77	108.878
3	4.242	18	25.452	33	46.662	48	67.872	63	89.082	78	110.292
4	5.656	19	26.866	34	48.076	49	69.286	64	90.496	79	111.706
5	7.070	20	28.280	35	49.490	50	70.700	65	91.910	80	113.120
6	8.484	21	29.694	36	50.904	51	72.114	66	93.324	81	114.534
7	9.898	22	31.108	37	52.318	52	73.528	67	94.738	82	115.948
8	11.312	23	32.522	38	53.732	53	74.942	68	96.152	83	117.362
9	12.726	24	33.936	39	55.146	54	76.356	69	97.566	84	118.776
10	14.140	25	35.350	40	56.560	55	77.770	70	98.980		
11	15.554	26	36.764	41	57.974	56	79.184	71	100.394		
12	16.968	27	38.178	42	59.388	57	80.598	72	101.808		
13	18.382	28	39.592	43	60.802	58	82.012	73	103.222		
14	19.796	29	41.006	44	62.216	59	83.426	74	104.636		
15	21.210	30	42.420	45	63.630	60	84.840	75	106.050		

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted Mill, Oxidized & Lacquered

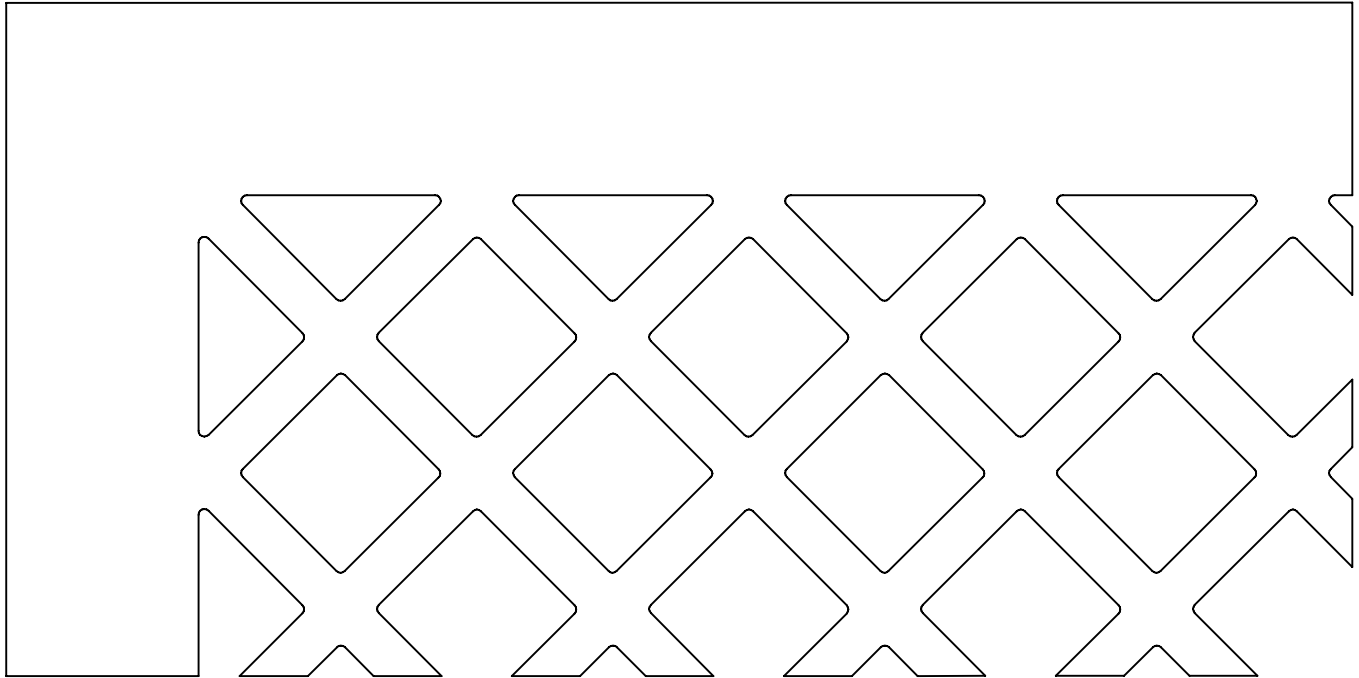
NOTE: Corner of holes may have a small radii as required for manufacturing.
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Project		Location	
Engineer		Dwg. No.	SD-DI075P
Architect		Date	04/09
Contractor			

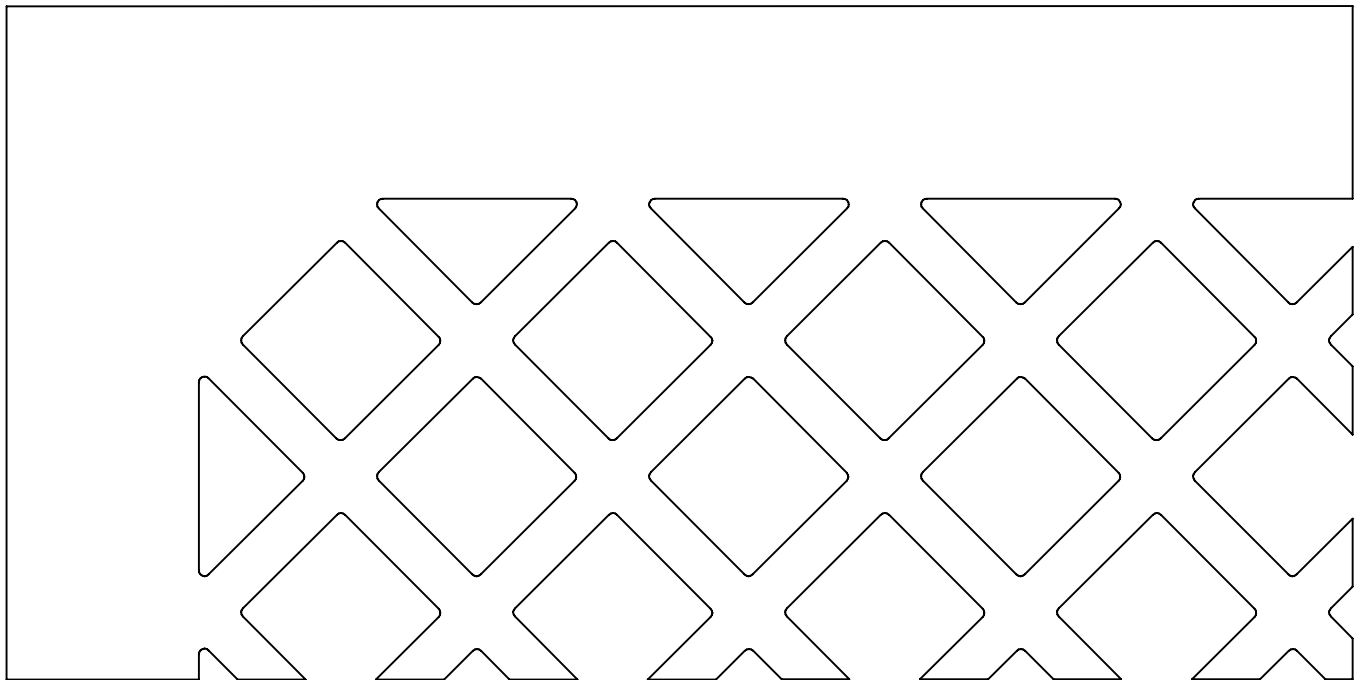


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DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI075P -
DIAMOND or CAMELOT WITH PARTIAL HOLES
FULL SCALE



STANDARD PATTERN



ALTERNATE PATTERN



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