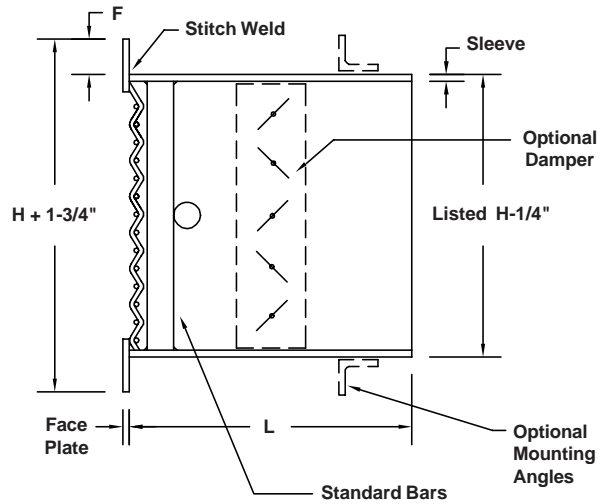
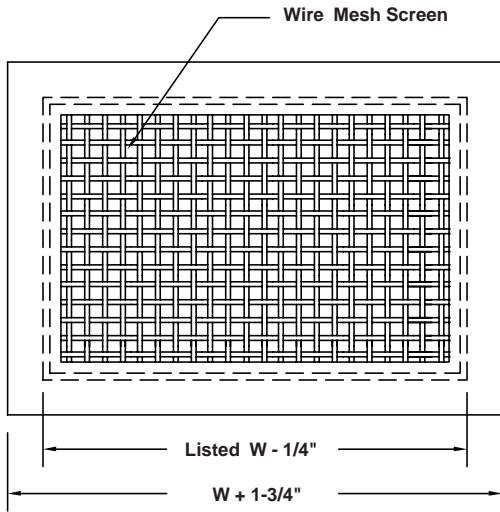


SEG-7 SECURITY GRILLE – RETURN



STANDARD CONSTRUCTION

Flange: 10 ga. steel stitch welded to sleeve. 1" face flange.
Face: 10 ga. (.135" dia. wire) x #2 mesh (1/2" centers).
Sleeve: 10 ga. steel with continuously welded or formed seams.
Bars: 3/4" dia. A-36 mild steel, vertical 6" o.c., horizontal 12" o.c.
Finish: Two part polyurethane inside and out. White.

REQUIRED CONSTRUCTION:

- Flange Material:** 10 ga. steel (Std.)
 3/16" steel
 12 ga. steel
 Other _____
- Face Material:** 10 ga. (.135" dia. wire) x #2 mesh (1/2" centers). (Std.)
 Other _____
- Flange "F":** 1" (Std.)
 Other _____
- Sleeve Material:** 10 ga. steel (Std.)
 3/16" steel
 12 ga. steel
 Other _____
- Finish:** White (Std.)
 Other _____
- Other Material:** **SEG-7A** all aluminum construction 3/16" or 1/8" thick.
 SEG-7SS all stainless steel construction 10 ga. type 304.

MOUNTING OPTIONS:

- 11A.** Two loose pieces of 1" x 1" x 1/8" mill finish steel angle loose for field welding. Length equal to longest side of grille. Other angle size _____
- 11B.** Rear angle frame of 1" x 1" x 1/8" mill finish steel completely assembled for field welding. Other angle size _____
- 12A.** Rear angle frame for bolting to sleeve. 1" x 1" x 1/8" steel with bolt holes 8" o.c. for 1/4" dia. bolts. No holes in sleeve. No bolts, nuts or washers. Other angle size _____
- 12B.** Rear angle frame for bolting to sleeve. 1" x 1" x 1/8" steel with bolt holes in sleeve and frame 8" o.c. for 1/4" dia. bolts. No bolts, nuts or washers. (Advise wall or ceiling thickness). Other angle size _____
- 23.** Masonry anchors: 1/2" x 3" Anchors 16" o.c., one per side minimum, welded to sleeve exterior. Other size or spacing _____
- 24.** Countersunk screw holes in face 10" o.c. with #10-24 x 2" long Torx security machine screws for 1-1/2" maximum ceiling thickness. 1" x 1" x 1/8" steel angle frame with matching holes and foldover nuts. Requires 1-1/2" flange.
- 25.** Countersunk screw holes in face 10" o.c. with #10 x 1-1/2" long Torx security sheet metal screws. Other screw length _____

ACCESSORIES:

- 16F.** Face operated opposed blade damper tack welded into sleeve.
- 16R.** Rear operated opposed blade damper tack welded into sleeve.
- Other:** _____

Qty.	Listed Size		Sleeve O.D.		Masonry Opening		Sleeve Length L	Wall Thickness	Accessories	Mounting Option	Tag
	W	H	W	H	W	H					

To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project	Location	<p>KEES INCORPORATED 400 S. Industrial Dr. • P.O. Box L Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com</p>	
Architect / Engineer			
Contractor	Dwg. No. SEG-7W 03/29/06		
Representative	Date		