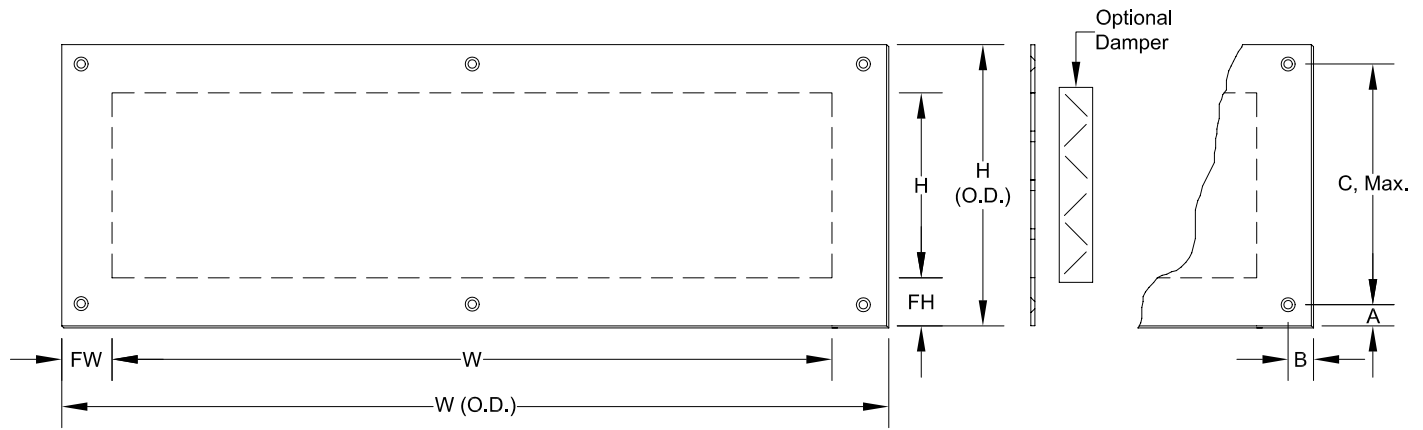


PATTERN SC184 ARCHITECTURAL STAMPED GRILLE



PATTERN SC184

1-27/32" X 11/32" SCHOOL SLOT

63% OPEN

NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	H INCH	NO. OF HOLES	H INCH
1	1.843	0.343	16	31.843	7.843	31	61.843	15.343	46	91.843	22.843	61	30.343	76	37.843
2	3.843	0.843	17	33.843	8.343	32	63.843	15.843	47	93.843	23.343	62	30.843	77	38.343
3	5.843	1.343	18	35.843	8.843	33	65.843	16.343	48	95.843	23.843	63	31.343	78	38.843
4	7.843	1.843	19	37.843	9.343	34	67.843	16.843	49	97.843	24.343	64	31.843	79	39.343
5	9.843	2.343	20	39.843	9.843	35	69.843	17.343	50	99.843	24.843	65	32.343	80	39.843
6	11.843	2.843	21	41.843	10.343	36	71.843	17.843	51	101.843	25.343	66	32.843	81	40.343
7	13.843	3.343	22	43.843	10.843	37	73.843	18.343	52	103.843	25.843	67	33.343	82	40.843
8	15.843	3.843	23	45.843	11.343	38	75.843	18.843	53	105.843	26.343	68	33.843	83	41.343
9	17.843	4.343	24	47.843	11.843	39	77.843	19.343	54	107.843	26.843	69	34.343	84	41.843
10	19.843	4.843	25	49.843	12.343	40	79.843	19.843	55	109.843	27.343	70	34.843	85	42.343
11	21.843	5.343	26	51.843	12.843	41	81.843	20.343	56	111.843	27.843	71	35.343	86	42.843
12	23.843	5.843	27	53.843	13.343	42	83.843	20.843	57	113.843	28.343	72	35.843	87	43.343
13	25.843	6.343	28	55.843	13.843	43	85.843	21.343	58	115.843	28.843	73	36.343	88	43.843
14	27.843	6.843	29	57.843	14.343	44	87.843	21.843	59	117.843	29.343	74	36.843	89	44.343
15	29.843	7.343	30	59.843	14.843	45	89.843	22.343	60	119.843	29.843	75	37.343	90	44.843

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project	Location		KEES INCORPORATED 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com
Engineer			
Architect	Dwg. No. SD-SC184		
Contractor	Date 05/10		

PATTERN SC184

1-27/32" X 11/32" SCHOOL SLOT

63% OPEN

NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH	NO. OF HOLES	W INCH	H INCH
91		45.343	136		67.843	181		90.343	226		112.843
92		45.843	137		68.343	182		90.843	227		113.343
93		46.343	138		68.843	183		91.343	228		113.843
94		46.843	139		69.343	184		91.843	229		114.343
95		47.343	140		69.843	185		92.343	230		114.843
96		47.843	141		70.343	186		92.843	231		115.343
97		48.343	142		70.843	187		93.343	232		115.843
98		48.843	143		71.343	188		93.843	233		116.343
99		49.343	144		71.843	189		94.343	234		116.843
100		49.843	145		72.343	190		94.843	235		117.343
101		50.343	146		72.843	191		95.343	236		117.843
102		50.843	147		73.343	192		95.843	237		118.343
103		51.343	148		73.843	193		96.343	238		118.843
104		51.843	149		74.343	194		96.843	239		119.343
105		52.343	150		74.843	195		97.343	240		119.843
106		52.843	151		75.343	196		97.843			
107		53.343	152		75.843	197		98.343			
108		53.843	153		76.343	198		98.843			
109		54.343	154		76.843	199		99.343			
110		54.843	155		77.343	200		99.843			
111		55.343	156		77.843	201		100.343			
112		55.843	157		78.343	202		100.843			
113		56.343	158		78.843	203		101.343			
114		56.843	159		79.343	204		101.843			
115		57.343	160		79.843	205		102.343			
116		57.843	161		80.343	206		102.843			
117		58.343	162		80.843	207		103.343			
118		58.843	163		81.343	208		103.843			
119		59.343	164		81.843	209		104.343			
120		59.843	165		82.343	210		104.843			
121		60.343	166		82.843	211		105.343			
122		60.843	167		83.343	212		105.843			
123		61.343	168		83.843	213		106.343			
124		61.843	169		84.343	214		106.843			
125		62.343	170		84.843	215		107.343			
126		62.843	171		85.343	216		107.843			
127		63.343	172		85.843	217		108.343			
128		63.843	173		86.343	218		108.843			
129		64.343	174		86.843	219		109.343			
130		64.843	175		87.343	220		109.843			
131		65.343	176		87.843	221		110.343			
132		65.843	177		88.343	222		110.843			
133		66.343	178		88.843	223		111.343			
134		66.843	179		89.343	224		111.843			
135		67.343	180		89.843	225		112.343			



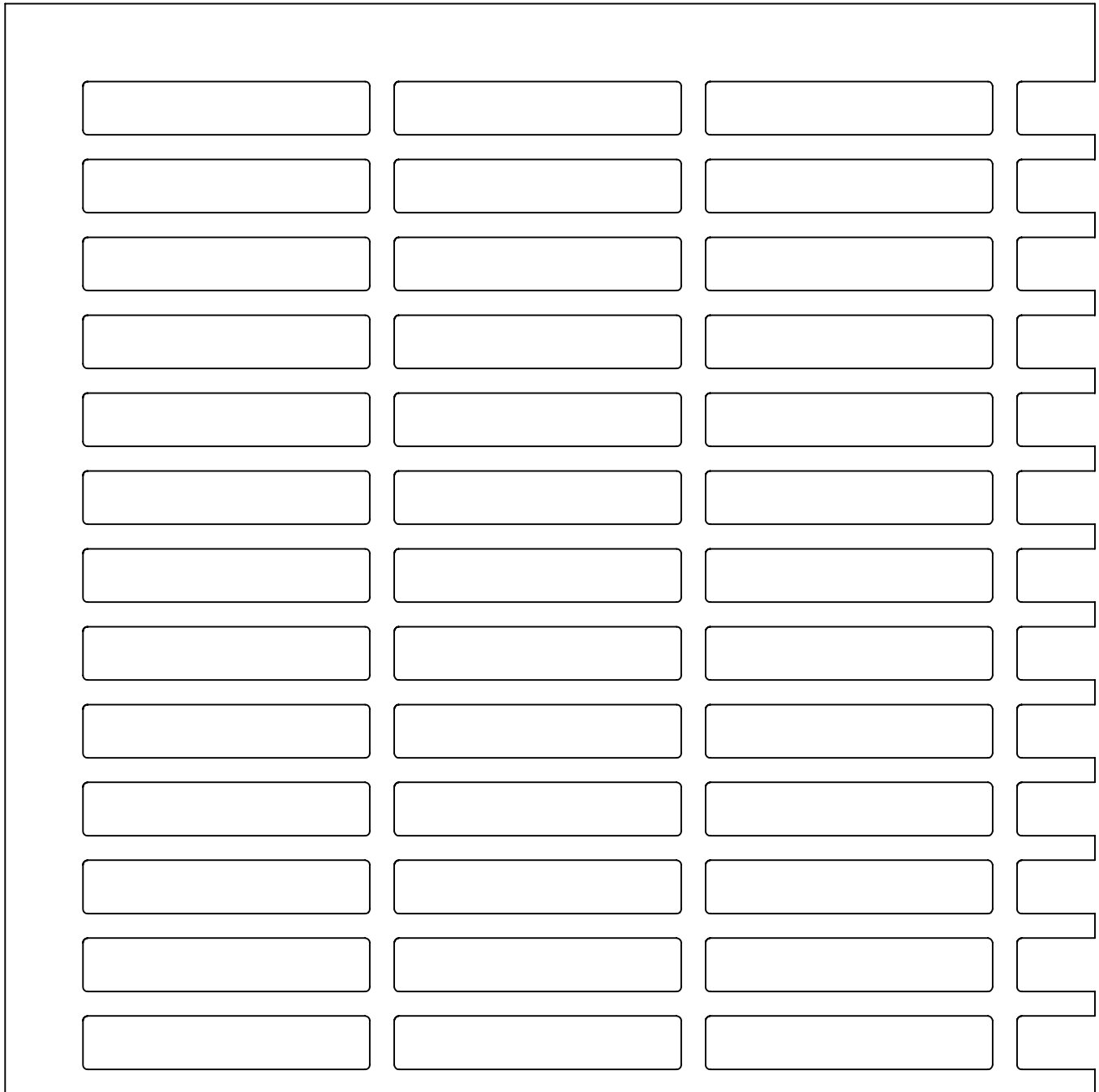
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DECORATIVE STAMPED GRILLE HOLE PATTERN

PATTERN SC184 - SCHOOL SLOT

FULL SCALE



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