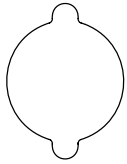


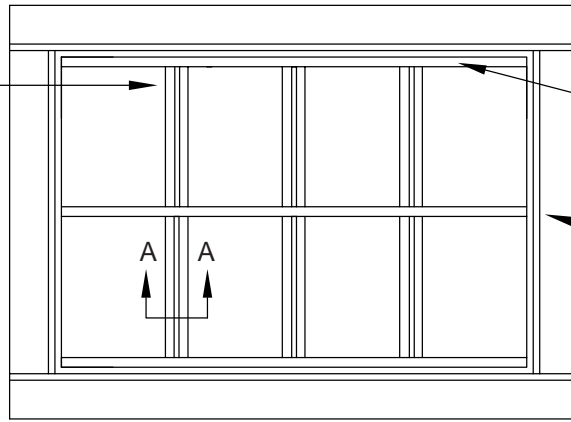
GR-C5 SECURITY GRATES

TOOL RESISTING

7/8" dia.
hardened steel
ribbed vertical
bars 6" o.c.



Section A - A



Vertical bars are keyed into 2-1/2" x 3/8" hardened steel flat bars at top and bottom of sleeve so vertical bars cannot rotate after assembly. Flat bars are stitch welded to sleeve in an alternating pattern.

Intermediate bars are welded to sleeve. Vertical bars are rotated to interlock with intermediate horizontal bars

Two 1" x 1" x 3/16" angle frames. One factory stitch welded to sleeve, one loose for field welding (unpainted).

W - 1/4"

2-1/2" x 3/8" hardened steel intermediate bars 12" o.c. when height exceeds 12".

H - 1/4"

3/16" steel sleeve with continuously welded seams.

2"

L


Bars are centered in sleeve unless indicated otherwise.

Flat bars meet requirements of ASTM A-629-94 standard for tool resisting steel flat bars.

Two part polyurethane white prime coat finish.

Round bars meet requirements of ASTM A-627-95 standard for tool resisting steel bars.

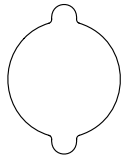
To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project		Location	
Architect / Engineer		 KEES INCORPORATED 400 S. Industrial Drive P.O. Box L Elkhart Lake, WI 53020 Phone: (920) 876-3391 FAX: (920) 876-3065	
Contractor			
Representative		Date	

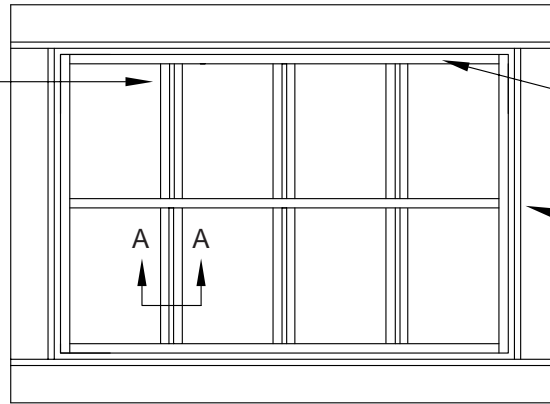
GR-C5F SECURITY GRATES

TOOL RESISTING

7/8" dia.
hardened steel
ribbed vertical
bars 6" o.c.



Section A-A

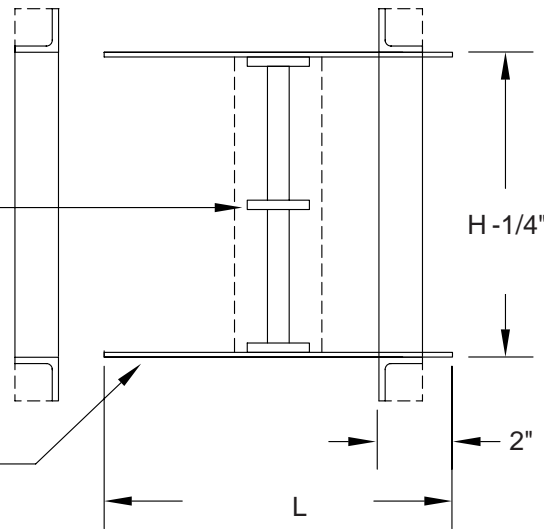


W - 1/4"

Vertical bars are keyed into 2-1/2" x 3/8" hardened steel flat bars at top and bottom of sleeve so vertical bars cannot rotate after assembly. Flat bars are stitch welded to sleeve in an alternating pattern.

Intermediate bars are set into 3-1/2" x 3/8" hardened steel flat bars at sides of sleeve. Flat bars are stitch welded to sleeve in an alternating pattern. Vertical bars are rotated to interlock with intermediate horizontal bars

Two 1" x 1" x 3/16" angle frames. One factory stitch welded to sleeve. One loose for field welding (unpainted).



2-1/2" x 3/8" hardened steel intermediate bars 12" o.c. when height exceeds 12".

H - 1/4"

3/16" steel sleeve with continuously welded seams.

L

2"

Bars are centered in sleeve unless indicated otherwise.

Two part polyurethane white prime coat finish.

Flat bars meet requirements of ASTM A-629-94 standard for tool resisting steel flat bars.

Round bars meet requirements of ASTM A-627-95 standard for tool resisting steel bars.

Assembly of bars and frame does not impair performance characteristics of the bars.

To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

Project		Location	
Architect / Engineer			
Contractor		Dwg. No.	GR-C5Fw 1/10/05
Representative		Date	



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