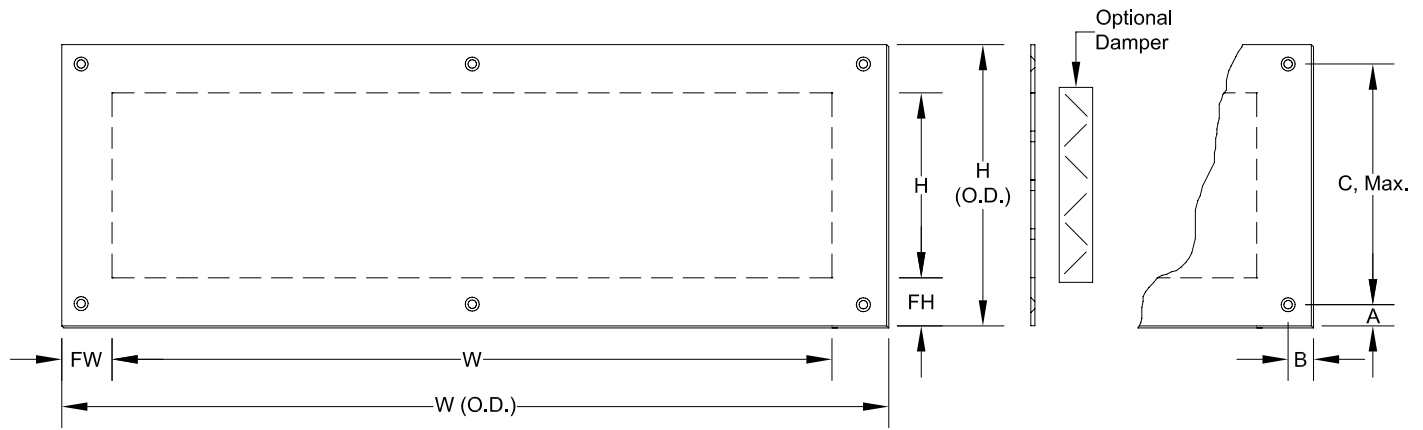


PATTERN DI050 & DI050P ARCHITECTURAL STAMPED GRILLE



PATTERN DI050 & DI050P

1/2" DIAMOND or CAMELOT


53% OPEN

NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
1	0.707	11	10.427	21	20.147	31	29.867	41	39.587
2	1.679	12	11.399	22	21.119	32	30.839	42	40.559
3	2.651	13	12.371	23	22.091	33	31.811	43	41.531
4	3.623	14	13.343	24	23.063	34	32.783	44	42.503
5	4.595	15	14.315	25	24.035	35	33.755	45	43.475
6	5.567	16	15.287	26	25.007	36	34.727	46	44.447
7	6.539	17	16.259	27	25.979	37	35.699	47	45.419
8	7.511	18	17.231	28	26.951	38	36.671	48	46.391
9	8.483	19	18.203	29	27.923	39	37.643	49	47.363
10	9.455	20	19.175	30	28.895	40	38.615	50	48.335

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered
 NOTE: Corner of holes may have a small radii as required for manufacturing.
 To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-DI050
Architect		Date	02/14
Contractor		 KEES INCORPORATED 400 S. Industrial Dr. Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com	

PATTERN DI050 & DI050P

1/2" DIAMOND or CAMELOT

53% OPEN

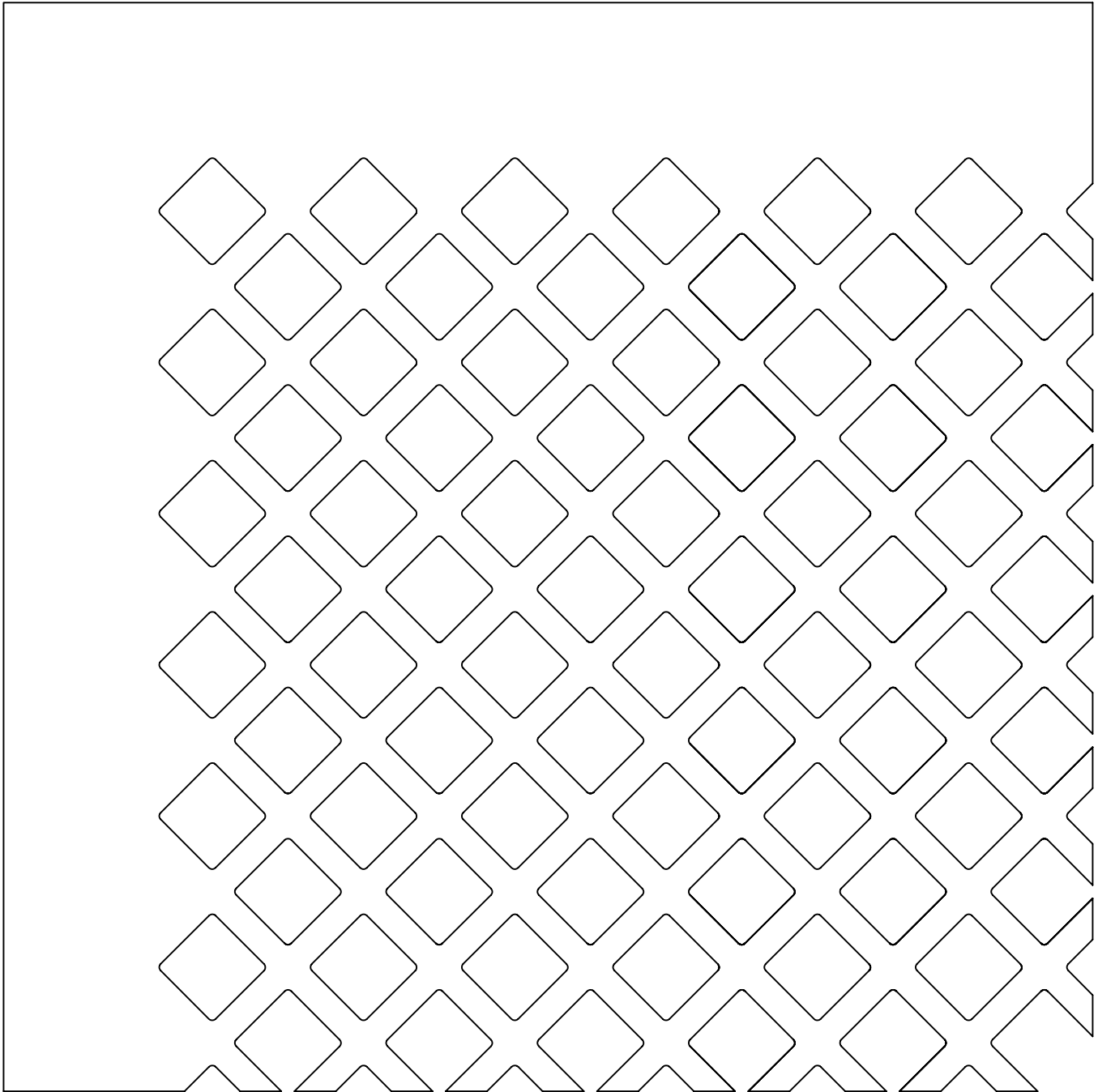
NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES	NO. OF HOLES	W or H INCHES
51	49.307	66	63.887	81	78.467	96	93.047	111	107.627
52	50.279	67	64.859	82	79.439	97	94.019	112	108.599
53	51.251	68	65.831	83	80.411	98	94.991	113	109.571
54	52.223	69	66.803	84	81.383	99	95.963	114	110.543
55	53.195	70	67.775	85	82.355	100	96.935	115	111.515
56	54.167	71	68.747	86	83.327	101	97.907	116	112.487
57	55.139	72	69.719	87	84.299	102	98.879	117	113.459
58	56.111	73	70.691	88	85.271	103	99.851	118	114.431
59	57.083	74	71.663	89	86.243	104	100.823	119	115.403
60	58.055	75	72.635	90	87.215	105	101.795	120	116.375
61	59.027	76	73.607	91	88.187	106	102.767	121	117.347
62	59.999	77	74.579	92	89.159	107	103.739	122	118.319
63	60.971	78	75.551	93	90.131	108	104.711	123	119.291
64	61.943	79	76.523	94	91.103	109	105.683		
65	62.915	80	77.495	95	92.075	110	106.655		



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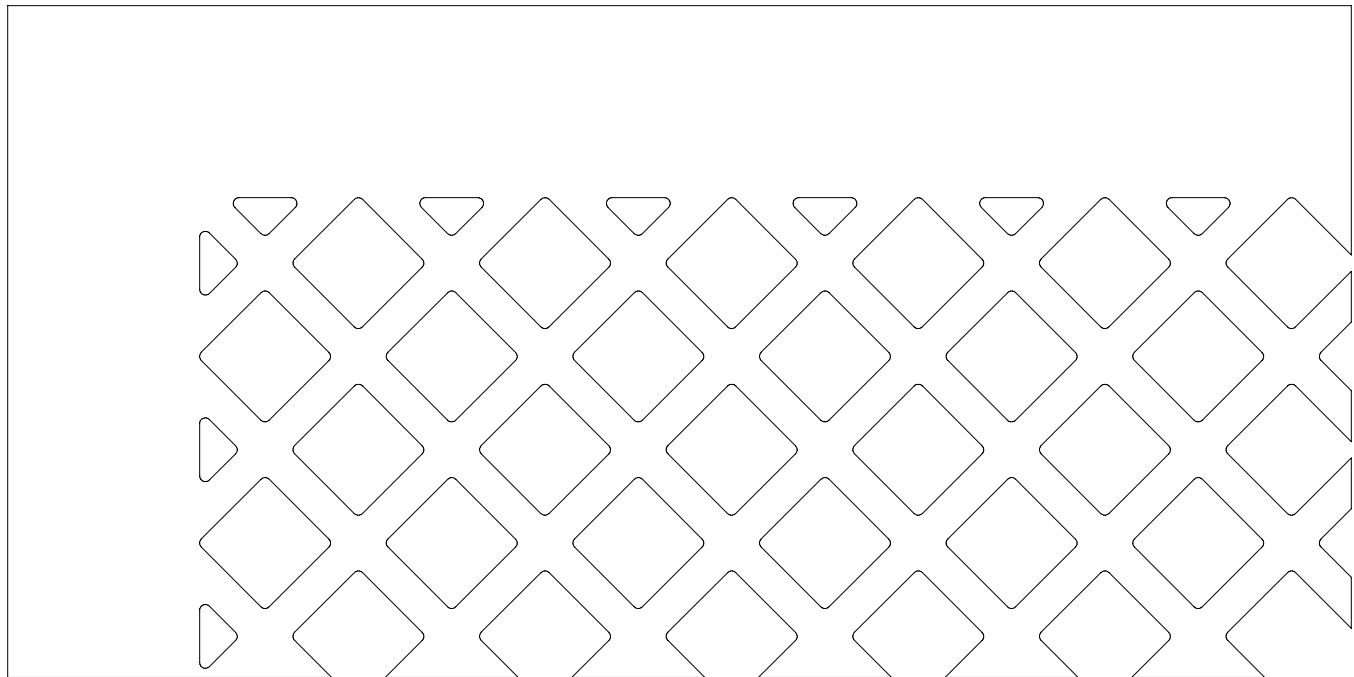
DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI050 - DIAMOND or CAMELOT
FULL SCALE



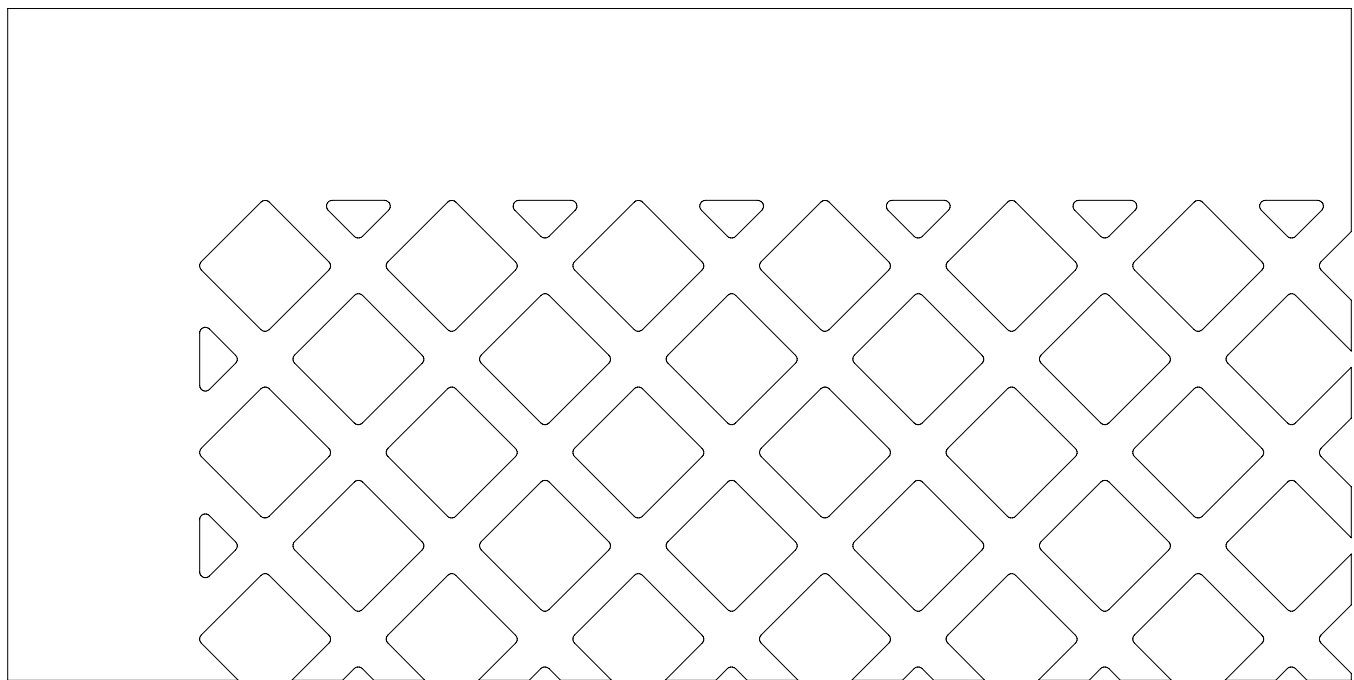
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Elkhart Lake, WI 53020

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Fax: (920) 876-3065
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DECORATIVE STAMPED GRILLE HOLE PATTERN
PATTERN DI050P - DIAMOND or CAMELOT
FULL SCALE



STANDARD PATTERN



ALTERNATE PATTERN



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