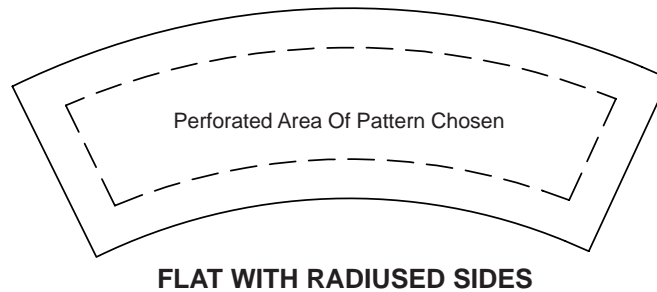
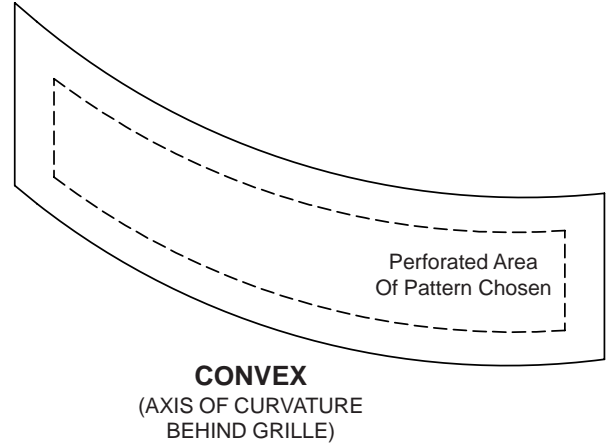
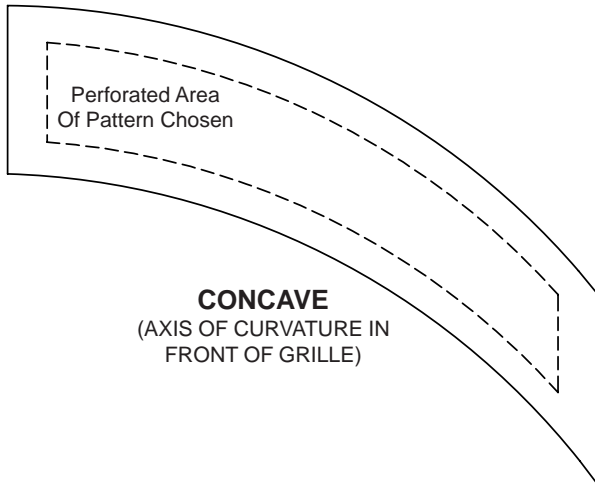



ARCHITECTURAL STAMPED AND LATTICE GRILLES

STAMPED GRILLES ARE AVAILABLE IN CURVILINEAR SHAPES

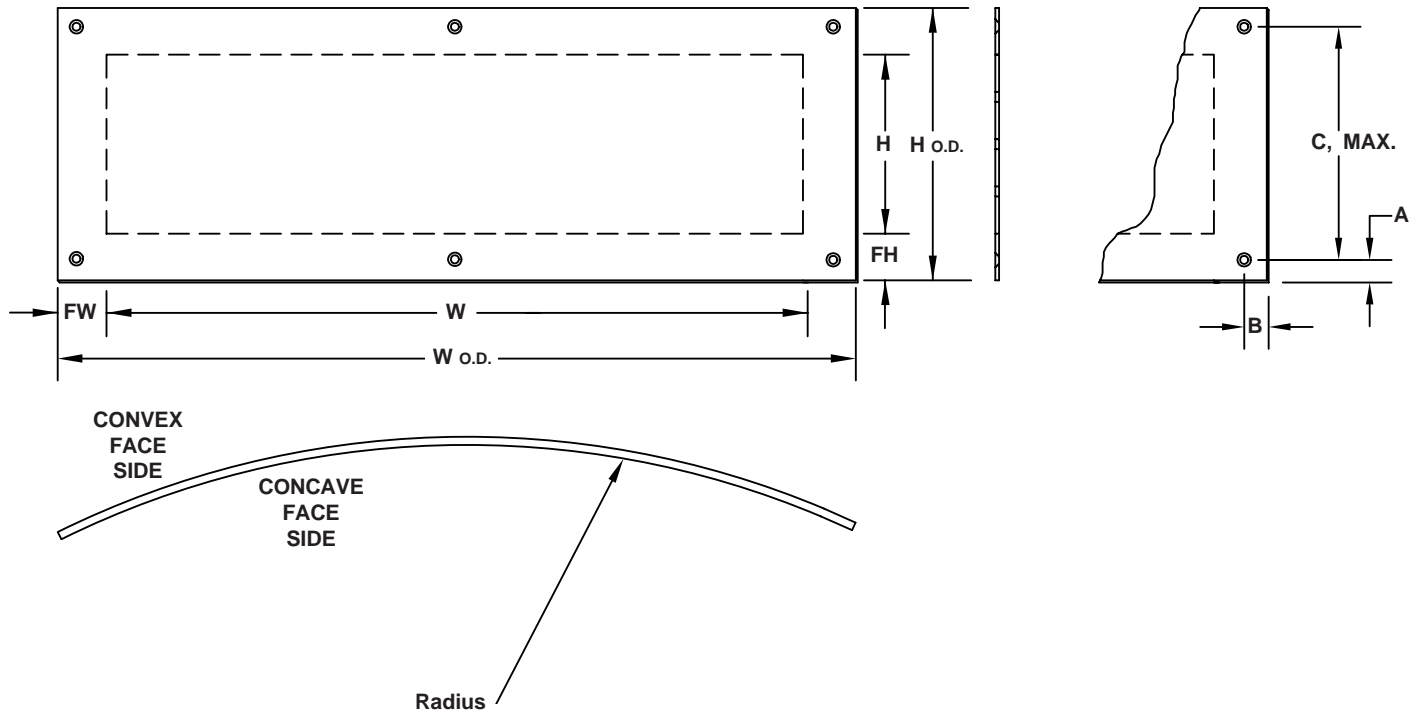


| | | | |
|-------------------|--|-----------------|----------------|
| Project | | Location | |
| Engineer | | | |
| Architect | | Dwg. No. | SD-CSTG |
| Contractor | | Date | 12/05 |



KEES INCORPORATED
 400 S. Industrial Dr. • P.O. Box L
 Elkhart Lake, WI 53020
 Phone: (920) 876-3391
 Fax: (920) 876-3065
 Website: www.kees.com

STAMPED GRILLE - CONCAVE OR CONVEX



Before Rolling to Radius


| Qty. | O.D. Size W x H | Perf. W x H Or (Duct Size) | Radius | Material And Gauge | Pattern Size | No. Of Patterns W x H |
|------|--------------------|-------------------------------|--------|-----------------------|--------------|--------------------------|
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |
| | | | | | | |

| Minimum Flange "F" | Actual "F" | | Mounting Hole Location | | Mounting | Finish | Curvature | | Tag |
|-----------------------|------------|----|------------------------|---------|----------|--------|-----------|--------|-----|
| | FW | FH | A & B | C, Max. | | | Type | W or H | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |
| | | | | | | | | | |

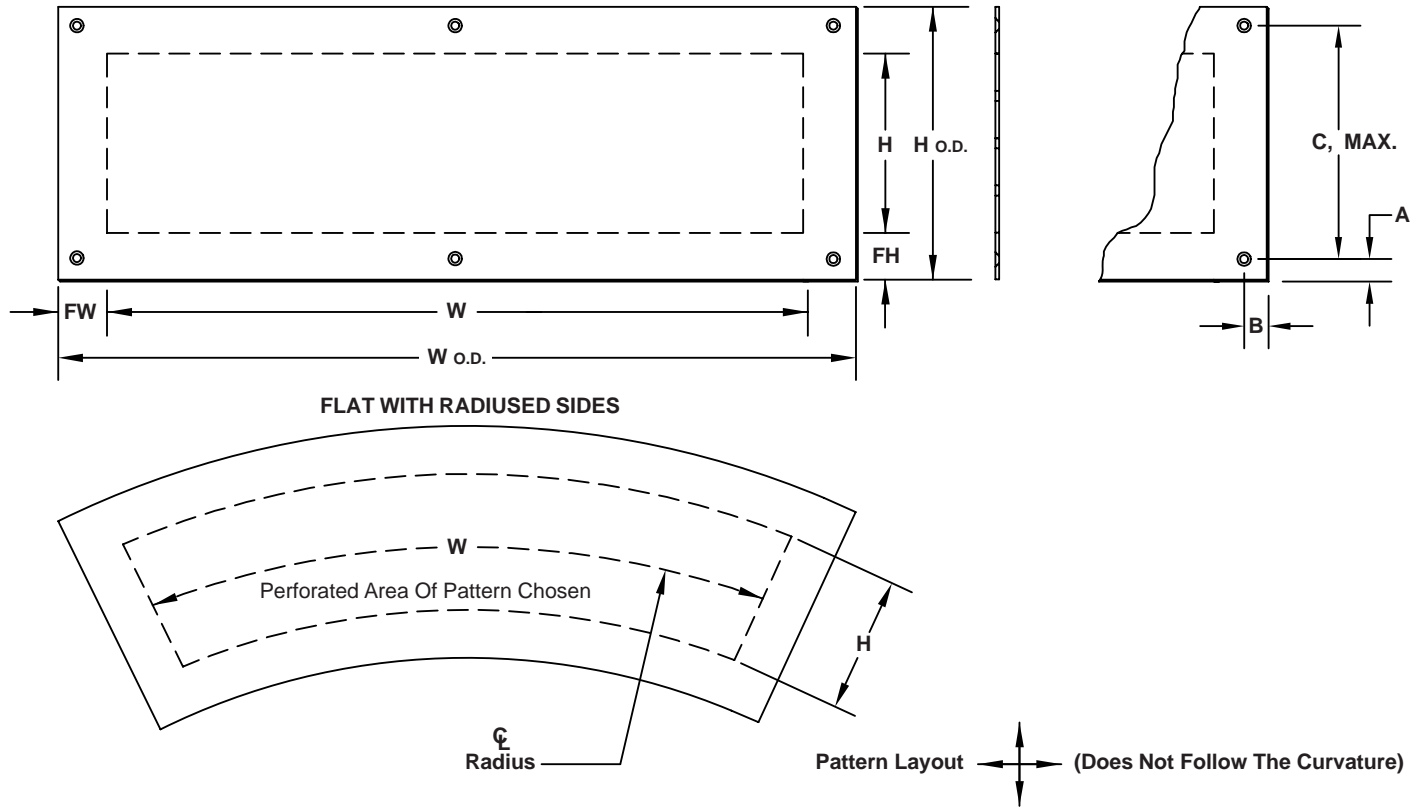
SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.
 * Welding of damper to back of grille will result in minor, but visible, distortion of the faceplate and the damper operator may be behind a fret.

To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

| | | | | | | |
|-------------------|--|--|--|-----------------|----------------|--|
| Project | | | | Location | | |
| Engineer | | | | Dwg. No. | SD-CSTG |  KEES INCORPORATED 400 S. Industrial Dr. • P.O. Box L Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com |
| Architect | | | | | | |
| Contractor | | | | Date | 12/05 | |

STAMPED GRILLE - FLAT WITH RADIUS SIDES




| Qty. | O.D. Size W x H | Perf. W x H Or (Duct Size) | ☉ Radius | Material And Gauge | Pattern |
|------|--------------------|-------------------------------|----------|-----------------------|---------|
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |
| | | | | | |

| Minimum Flange "F" | Actual "F" | | Mounting Hole Location | | Mounting | Finish | Tag |
|-----------------------|------------|----|------------------------|---------|----------|--------|-----|
| | FW | FH | A & B | C, Max. | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |
| | | | | | | | |

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____
HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____
SCREW MATERIAL: Steel Stainless Brass Bronze **SCREW FINISH:** Mill Mill, Lacquered As Grille Painted
 Mill, Oxidized & Lacquered

NOTE: Corner of holes may have a small radii as required for manufacturing.
 * Welding of damper to back of grille will result in minor, but visible, distortion of the faceplate and the damper operator may be behind a fret.
 To maintain KEES' policy of continuous product improvement, we reserve the right to change prices, specifications, ratings or dimensions without notice or obligation.

| | | | | | | |
|-------------------|--|--|-------------|-----------------|----------------|--|
| Project | | | | Location | | |
| Engineer | | | | Dwg. No. | SD-CSTG |  KEES INCORPORATED 400 S. Industrial Dr. • P.O. Box L Elkhart Lake, WI 53020 Phone: (920) 876-3391 Fax: (920) 876-3065 Website: www.kees.com |
| Architect | | | Date | | | |
| Contractor | | | | | | |