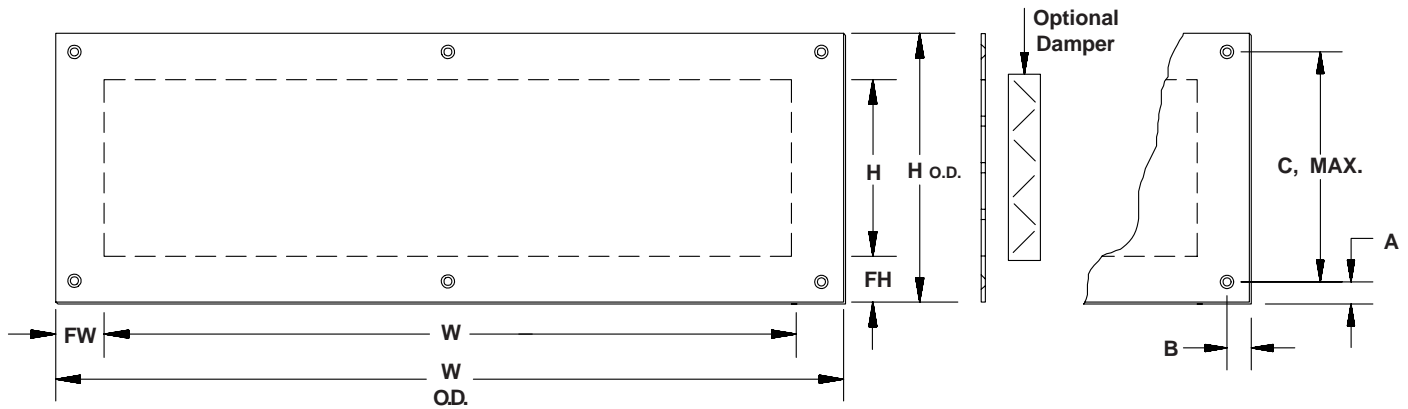


# PATTERN BR100 ARCHITECTURAL STAMPED GRILLE



**PATTERN BR100**

1" X 1/4" BRICK

40% OPEN

NO. OF HOLES	W INCHES	H INCHES	NO. OF HOLES	W INCHES	H INCHES	NO. OF HOLES	W INCHES	H INCHES	NO. OF HOLES	W INCHES	H INCHES	NO. OF HOLES	W INCHES	H INCHES
1	1.00	0.25	21	26.00	10.25	41	51.00	20.25	61	76.00	30.25	81	101.00	40.25
2	2.25	0.75	22	27.25	10.75	42	52.25	20.75	62	77.25	30.75	82	102.25	40.75
3	3.50	1.25	23	28.50	11.25	43	53.50	21.25	63	78.50	31.25	83	103.50	41.25
4	4.75	1.75	24	29.75	11.75	44	54.75	21.75	64	79.75	31.75	84	104.75	41.75
5	6.00	2.25	25	31.00	12.25	45	56.00	22.25	65	81.00	32.25	85	106.00	42.25
6	7.25	2.75	26	32.25	12.75	46	57.25	22.75	66	82.25	32.75	86	107.25	42.75
7	8.50	3.25	27	33.50	13.25	47	58.50	23.25	67	83.50	33.25	87	108.50	43.25
8	9.75	3.75	28	34.75	13.75	48	59.75	23.75	68	84.75	33.75	88	109.75	43.75
9	11.00	4.25	29	36.00	14.25	49	61.00	24.25	69	86.00	34.25	89	111.00	44.25
10	12.25	4.75	30	37.25	14.75	50	62.25	24.75	70	87.25	34.75	90	112.25	44.75
11	13.50	5.25	31	38.50	15.25	51	63.50	25.25	71	88.50	35.25	91	113.50	45.25
12	14.75	5.75	32	39.75	15.75	52	64.75	25.75	72	89.75	35.75	92	114.75	45.75
13	16.00	6.25	33	41.00	16.25	53	66.00	26.25	73	91.00	36.25	93	116.00	46.25
14	17.25	6.75	34	42.25	16.75	54	67.25	26.75	74	92.25	36.75	94	117.25	46.75
15	18.50	7.25	35	43.50	17.25	55	68.50	27.25	75	93.50	37.25	95	118.50	47.25
16	19.75	7.75	36	44.75	17.75	56	69.75	27.75	76	94.75	37.75	96		47.75
17	21.00	8.25	37	46.00	18.25	57	71.00	28.25	77	96.00	38.25	97		48.25
18	22.25	8.75	38	47.25	18.75	58	72.25	28.75	78	97.25	38.75	98		48.75
19	23.50	9.25	39	48.50	19.25	59	73.50	29.25	79	98.50	39.25	99		49.25
20	24.75	9.75	40	49.75	19.75	60	74.75	29.75	80	99.75	39.75	100		49.75

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

**SCREW SIZE:**  #8 x 1",  #10 x 1-1/2",  Other \_\_\_\_\_  
**HEAD STYLE:**  Flat Head Phillips  Flat Head Slotted  Pan Head Phillips  Other \_\_\_\_\_  
**SCREW MATERIAL:**  Steel  Stainless  Brass  Bronze **SCREW FINISH:**  Mill  As Grille  Painted \_\_\_\_\_  
 NOTE: Corners of holes may have small radii as required for manufacturing.  Mill, Lacquered / Oxidized & Lacquered

<b>Project</b>		<b>Location</b>	
<b>Engineer</b>			
<b>Architect</b>		<b>Dwg. No.</b>	<b>SD-BR100</b>
<b>Contractor</b>		<b>Date</b>	<b>12/05</b>

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**PATTERN BR100**

1" X 1/4" BRICK

40% OPEN

NO. OF HOLES	H INCHES	NO. OF HOLES	H INCHES	NO. OF HOLES	H INCHES	NO. OF HOLES	H INCHES
101	50.25	136	67.75	171	85.25	206	102.75
102	50.75	137	68.25	172	85.75	207	103.25
103	51.25	138	68.75	173	86.25	208	103.75
104	51.75	139	69.25	174	86.75	209	104.25
105	52.25	140	69.75	175	87.25	210	104.75
106	52.75	141	70.25	176	87.75	211	105.25
107	53.25	142	70.75	177	88.25	212	105.75
108	53.75	143	71.25	178	88.75	213	106.25
109	54.25	144	71.75	179	89.25	214	106.75
110	54.75	145	72.25	180	89.75	215	107.25
111	55.25	146	72.75	181	90.25	216	107.75
112	55.75	147	73.25	182	90.75	217	108.25
113	56.25	148	73.75	183	91.25	218	108.75
114	56.75	149	74.25	184	91.75	219	109.25
115	57.25	150	74.75	185	92.25	220	109.75
116	57.75	151	75.25	186	92.75	221	110.25
117	58.25	152	75.75	187	93.25	222	110.75
118	58.75	153	76.25	188	93.75	223	111.25
119	59.25	154	76.75	189	94.25	224	111.75
120	59.75	155	77.25	190	94.75	225	112.25
121	60.25	156	77.75	191	95.25	226	112.75
122	60.75	157	78.25	192	95.75	227	113.25
123	61.25	158	78.75	193	96.25	228	113.75
124	61.75	159	79.25	194	96.75	229	114.25
125	62.25	160	79.75	195	97.25	230	114.75
126	62.75	161	80.25	196	97.75	231	115.25
127	63.25	162	80.75	197	98.25	232	115.75
128	63.75	163	81.25	198	98.75	233	116.25
129	64.25	164	81.75	199	99.25	234	116.75
130	64.75	165	82.25	200	99.75	235	117.25
131	65.25	166	82.75	201	100.25	236	117.75
132	65.75	167	83.25	202	100.75	237	118.25
133	66.25	168	83.75	203	101.25	238	118.75
134	66.75	169	84.25	204	101.75	239	119.25
135	67.25	170	84.75	205	102.25		

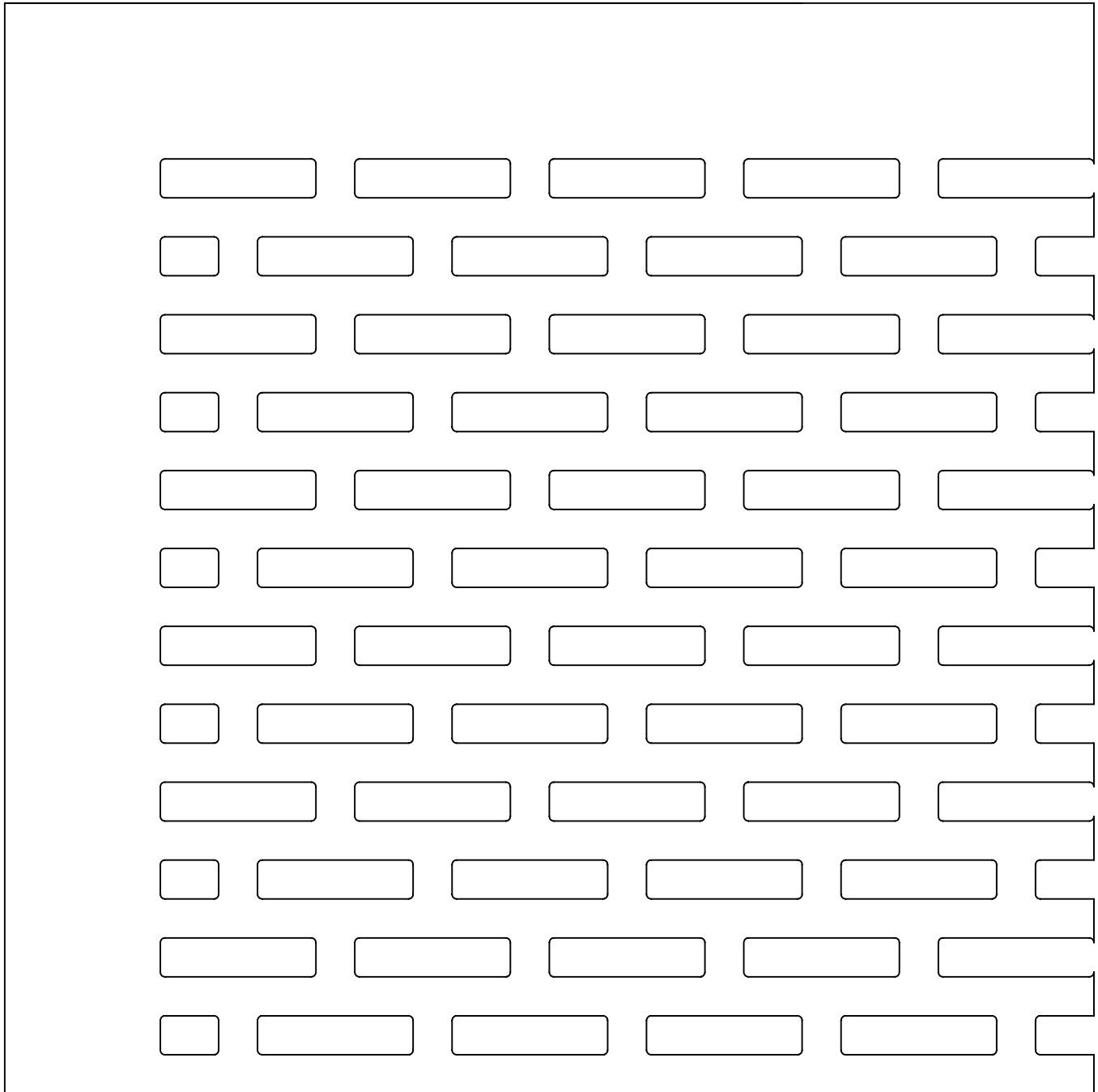


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# DECORATIVE STAMPED GRILLE HOLE PATTERN

## PATTERN BR100 - BRICK FULL SCALE



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