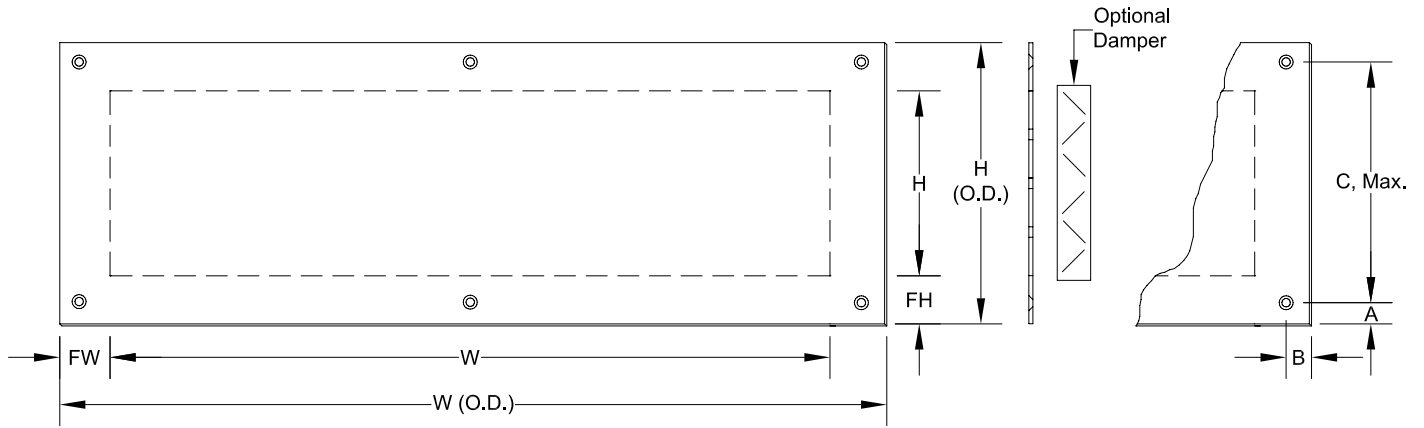


PATTERN BR100 ARCHITECTURAL STAMPED GRILLE



PATTERN BR100

1" x 1/4" BRICK

40% OPEN

NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES
1	1.00	0.25	11	13.50	5.25	21	26.00	10.25	31	38.50	15.25
2	2.25	0.75	12	14.75	5.75	22	27.25	10.75	32	39.75	15.75
3	3.50	1.25	13	16.00	6.25	23	28.50	11.25	33	41.00	16.25
4	4.75	1.75	14	17.25	6.75	24	29.75	11.75	34	42.25	16.75
5	6.00	2.25	15	18.50	7.25	25	31.00	12.25	35	43.50	17.25
6	7.25	2.75	16	19.75	7.75	26	32.25	12.75	36	44.75	17.75
7	8.50	3.25	17	21.00	8.25	27	33.50	13.25	37	46.00	18.25
8	9.75	3.75	18	22.25	8.75	28	34.75	13.75	38	47.25	18.75
9	11.00	4.25	19	23.50	9.25	29	36.00	14.25	39	48.50	19.25
10	12.25	4.75	20	24.75	9.75	30	37.25	14.75	40	49.75	19.75

* For symmetrical pattern, use odd number of rows.

Qty.	O.D. Size W x H	Duct Size W x H	Pattern Size W x H	No. of Patterns W x H *	Material	Thickness

Minimum Flange Allowed "F"	Actual "F"		Mounting Holes				Mounting Option	Finish	O.B.D.	Tag
	FW	FH	A & B	C	No. Holes					

SCREW SIZE: #8 x 1", #10 x 1-1/2", Other _____

HEAD STYLE: Flat Head Phillips Flat Head Slotted Pan Head Phillips Other _____

SCREW MATERIAL: Steel Stainless Brass Bronze SCREW FINISH: Mill Mill, Lacquered As Grille Painted

NOTE: Corner of holes may have a small radii as required for manufacturing. Mill, Oxidized & Lacquered

To maintain KEES' policy of continuous product development, we reserve the right to change prices, specifications, ratings and dimensions without notice or obligation.

Project		Location	
Engineer		Dwg. No.	SD-BR100
Architect			
Contractor		Date	11/13

KEES INCORPORATED
 400 S. Industrial Dr.
 Elkhart Lake, WI 53020
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 Fax: (920) 876-3065
 Website: www.kees.com

PATTERN BR100

1" x 1/4" BRICK

40% OPEN

NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES	NO. OF HOLES	W INCHES	H * INCHES
41	51.00	20.25	91	113.50	45.25	141		70.25	191		95.25
42	52.25	20.75	92	114.75	45.75	142		70.75	192		95.75
43	53.50	21.25	93	116.00	46.25	143		71.25	193		96.25
44	54.75	21.75	94	117.25	46.75	144		71.75	194		96.75
45	56.00	22.25	95	118.50	47.25	145		72.25	195		97.25
46	57.25	22.75	96		47.75	146		72.75	196		97.75
47	58.50	23.25	97		48.25	147		73.25	197		98.25
48	59.75	23.75	98		48.75	148		73.75	198		98.75
49	61.00	24.25	99		49.25	149		74.25	199		99.25
50	62.25	24.75	100		49.75	150		74.75	200		99.75
51	63.50	25.25	101		50.25	151		75.25	201		100.25
52	64.75	25.75	102		50.75	152		75.75	202		100.75
53	66.00	26.25	103		51.25	153		76.25	203		101.25
54	67.25	26.75	104		51.75	154		76.75	204		101.75
55	68.50	27.25	105		52.25	155		77.25	205		102.25
56	69.75	27.75	106		52.75	156		77.75	206		102.75
57	71.00	28.25	107		53.25	157		78.25	207		103.25
58	72.25	28.75	108		53.75	158		78.75	208		103.75
59	73.50	29.25	109		54.25	159		79.25	209		104.25
60	74.75	29.75	110		54.75	160		79.75	210		104.75
61	76.00	30.25	111		55.25	161		80.25	211		105.25
62	77.25	30.75	112		55.75	162		80.75	212		105.75
63	78.50	31.25	113		56.25	163		81.25	213		106.25
64	79.75	31.75	114		56.75	164		81.75	214		106.75
65	81.00	32.25	115		57.25	165		82.25	215		107.25
66	82.25	32.75	116		57.75	166		82.75	216		107.75
67	83.50	33.25	117		58.25	167		83.25	217		108.25
68	84.75	33.75	118		58.75	168		83.75	218		108.75
69	86.00	34.25	119		59.25	169		84.25	219		109.25
70	87.25	34.75	120		59.75	170		84.75	220		109.75
71	88.50	35.25	121		60.25	171		85.25	221		110.25
72	89.75	35.75	122		60.75	172		85.75	222		110.75
73	91.00	36.25	123		61.25	173		86.25	223		111.25
74	92.25	36.75	124		61.75	174		86.75	224		111.75
75	93.50	37.25	125		62.25	175		87.25	225		112.25
76	94.75	37.75	126		62.75	176		87.75	226		112.75
77	96.00	38.25	127		63.25	177		88.25	227		113.25
78	97.25	38.75	128		63.75	178		88.75	228		113.75
79	98.50	39.25	129		64.25	179		89.25	229		114.25
80	99.75	39.75	130		64.75	180		89.75	230		114.75
81	101.00	40.25	131		65.25	181		90.25	231		115.25
82	102.25	40.75	132		65.75	182		90.75	232		115.75
83	103.50	41.25	133		66.25	183		91.25	233		116.25
84	104.75	41.75	134		66.75	184		91.75	234		116.75
85	106.00	42.25	135		67.25	185		92.25	235		117.25
86	107.25	42.75	136		67.75	186		92.75	236		117.75
87	108.50	43.25	137		68.25	187		93.25	237		118.25
88	109.75	43.75	138		68.75	188		93.75	238		118.75
89	111.00	44.25	139		69.25	189		94.25	239		119.25
90	112.25	44.75	140		69.75	190		94.75			

* For symmetrical pattern, use odd number of rows.

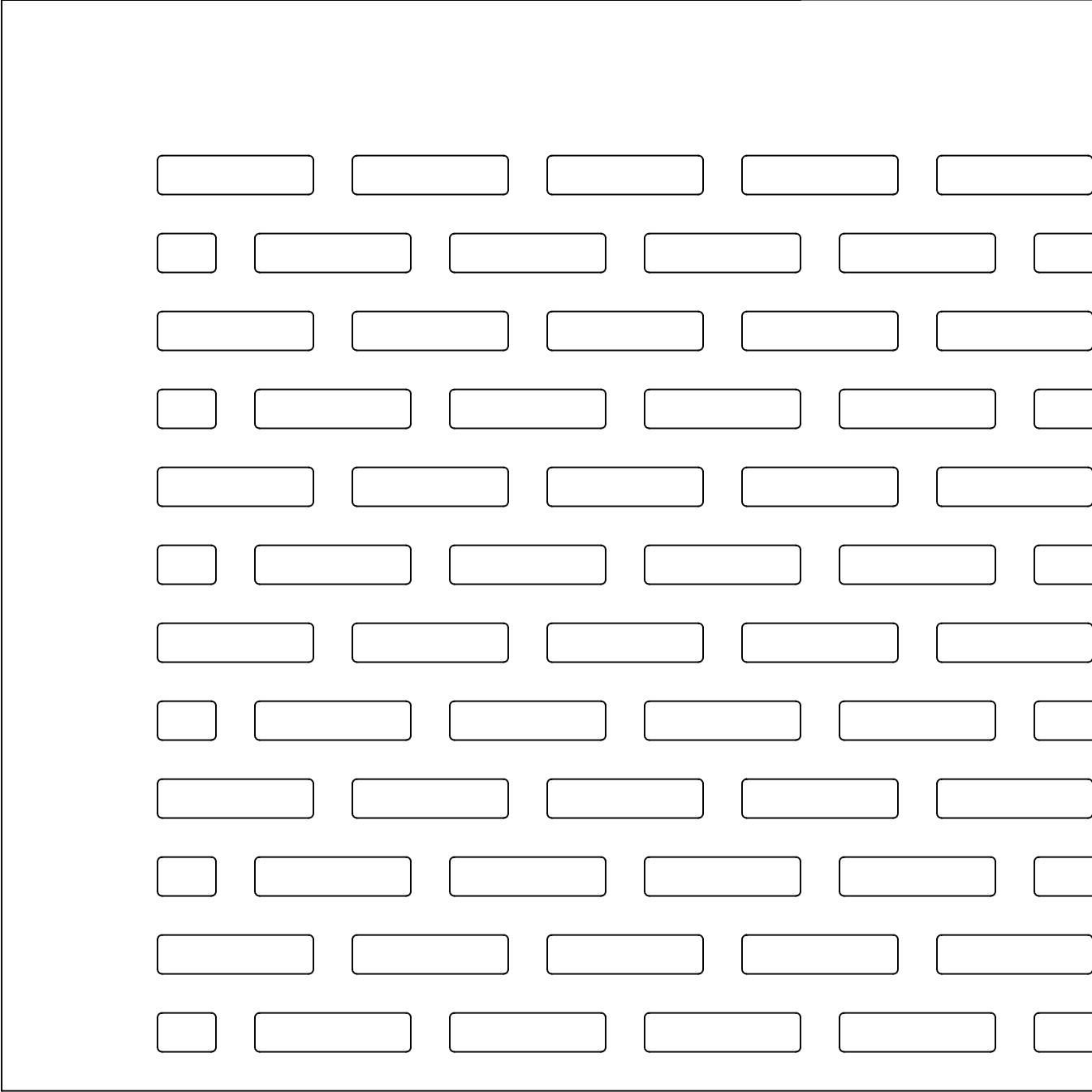


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DECORATIVE STAMPED GRILLE HOLE PATTERN

**PATTERN BR100 - BRICK
FULL SCALE**



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